

## **AMENDMENTS TO THE CLAIMS**

This Listing Of Claims will replace all prior versions, and listings, of claims in the application:

### **Listing Of Claims:**

Claim 1 (Currently Amended): A packaging bag with a front wall (12) and a rear wall (14) made of a packaging film (16, 16a,b), in which the front wall (12) and the rear wall (14) are bonded together along a peripheral edge (18) and at least one of the front wall (12) and/or the rear wall (14) is printed on the outside of the bag, on the outside of the bag at least one of the front wall (12) and/or the rear wall (14) is bonded to a cover film (20, 20a,b) which is printed on one of one side or both sides, substantially the entire area of which the cover film (20, 20a,b) is bonded to and peelable from one of the front wall (12) or the rear wall (14), remaining portion of the cover film (20, 20a,b) is permanently bonded to the packaging film (16, 16a,b) in an edge area (24, 24 a,b).

Claim 2 (Previously Presented): The packaging bag according to claim 1, wherein the front wall (12) consists of a first packaging film (16a), the rear wall (14) consists of a second packaging film (16b), and at least one of the packaging films (16a,b) is bonded to a cover film (20a,b).

Claim 3 (Previously Presented): The packaging bag according to claim 1, wherein the front wall (12) and the rear wall (14) are made of the same packaging film (16) folded and bonded to the cover film (20).

Claim 4 (Canceled).

Claim 5 (Currently Amended): ~~The~~ A process for the manufacture of packaging bags (10) with a front wall (12) and a rear wall (14) made of a packaging film (16a,b), in which the front wall (12) and the rear wall (14) are bonded together along a peripheral edge (18), at least one of the front wall (12) ~~and/or~~ and the rear wall (14) are printed on the outside of the bag and bonded on the outside of the bag to a cover film (20a) which is printed on one of one side or both sides and with substantially its entire area bonded to and peelable from one of the front wall (12) or the rear wall (14), remaining portion of the cover film (20a) permanently bonded to the packaging film (16a,b), which process has the following steps:

- A. one of one-sided ~~one~~ or two-sided printing of a cover film web (40a),
- B. coating of one side of the cover film web (40a) with a peelable plastic layer (28a),
- C. joining the cover film web (40a) by way of the peelable plastic layer (28a) to the printed side of a first packaging film web (42a) to form a peelable bond over substantially the entire area thereof, and the remaining portion of cover film (28a) being permanently bonded to the printed side of the first packaging film web (42a),
- D. joining the first packaging film web (42a) bonded to the cover film web (40a) to a second packaging film web (42b), and
- E. bonding of the first packaging film web (42a) with the second packaging film web (42b) along peripheral edges (18).

Claim 6 (Currently Amended): A process for the manufacture of packaging bags (10) with a front wall (12) and a rear wall (14) made of a packaging film (16a,b), in which the front wall (12) and the rear wall (14) are bonded together along a peripheral edge (18), at least one of the front wall (12) ~~and/or~~ and the rear wall (14) are printed on the outside of the bag and bonded on the outside of the bag to a cover film (20a) which is printed on one of one side or both sides and with substantially its entire area bonded to and peelable from one of the front wall (12) or the rear wall (14), remaining portion of the cover film (20a) permanently bonded to the packaging film (16a,b), which process has the following steps:

- A. one of one-sided ~~one~~ or two-sided printing of the first cover film web (40a),
- B. coating of one side of the first cover film web (40a) with a first peelable plastic coating (28a),
- C. joining the first cover film web (40a) by way of the first peelable plastic coating (28a) to the printed side of a first packaging film web (42a) to form a peelable bond over substantially the entire area thereof, and the remaining portion of cover film (28a) being permanently bonded to the printed side of the first packaging film web (42a),
- D. one of one-sided ~~one~~ or two-sided printing of a second cover film web (40b),
- E. coating of one side of the second cover film web (40b) with a second peelable plastic coating (28b),

F. joining the second cover film web (40b) by way of the second peelable plastic coating (28b) with the printed side of a second packaging film web (42b) to form a peelable bond over substantially the entire area thereof, and the remaining portion of cover film (28b) being permanently bonded to the printed side of the second packaging film web (42b),

G. joining the first packaging film web (42a) bonded to the first cover film web (40a) to the second packaging film web (42b) bonded to the second cover film web (40b), and

H. bonding the first packaging film web (42a) to the second packaging film web (42b) along the peripheral edges (18).

Claim 7 (Currently Amended): A process for the manufacture of packaging bags (10) with a front wall (12) and a rear wall (14) made of a packaging film (16a,b), in which the front wall (12) and the rear wall (14) are bonded together along a peripheral edge (18), at least one of the front wall (12) and/or one the rear wall (14) are printed on the outside of the bag and bonded on the outside of the bag to a cover film (20a) which is printed on one of one side or both sides and with substantially its entire area bonded to and peelable from one of the front wall (12) or the rear wall (14), remaining portion of the cover film (20a) permanently bonded to the packaging film (16a,b), which process has the following steps:

- A. one of one sided ~~one~~ or two-sided printing of a cover film web (40),
- B. coating of one side of the cover film web (40) with a peelable plastic coating (28),

C. joining the cover film web (40) by way of the peelable plastic coating (28) with the printed side of a packaging film web (42) to form a peelable bond over substantially the entire area thereof, and the remaining portion cover film (28) being permanently bonded to the printed side of the packaging film web (42),

D. folding the packaging film web (42) bonded to the cover film web (40) in the web feed direction, and

E. bonding the folded packaging film web (42) to itself along the peripheral edges (18).

Claim 8 (Previously Presented): The process according to claim 7, wherein the side of the cover film web (40, 40a,b) coated with the peelable plastic layer (28, 28a,b) is also coated with a permanent adhesive (24, 24a,b) in a pattern such that the permanent adhesive is located in the edge area of the bag.

Claim 9 (Previously Presented): The process according to claim 8, wherein all printing of the cover film webs (40 40a,b), the packaging film webs (42, 42a,b) and the application of the permanent adhesive pattern (24, 24a,b) are performed using the register printing process.

Claim 10 (Previously Presented): The packaging bag according to claim 2, wherein the cover film (20, 20a,b) is permanently bonded to the packaging film (16, 16a,b) in an edge area (24, 24a,b).

Claim 11 (Previously Presented): The packaging bag according to claim 3, wherein the cover film (20, 20a,b) is permanently bonded to the packaging film (16, 16a,b) in an edge area (24, 24a,b).

Claim 12 (Previously Presented): The process according to claim 6, wherein the side of the cover film web (40, 40a,b) coated with the peelable plastic layer (28, 28a,b) is also coated with a permanent adhesive (24, 24a,b) in a pattern such that the permanent adhesive is located in the edge area of the bag.

Claim 13 (Previously Presented): The process according to claim 12, wherein all printing of the cover film webs (40 40a,b), the packaging film webs (42, 42a,b) and the application of the permanent adhesive pattern (24, 24a,b) are performed using the register printing process.

Claim 14 (Previously Presented): The process according to claim 5, wherein the side of the cover film web (40, 40a,b) coated with the peelable plastic layer (28, 28a,b) is also coated with a permanent adhesive (24, 24a,b) in a pattern such that the permanent adhesive is located in the edge area of the bag.

Claim 15 (Previously Presented): The process according to claim 14, wherein all printing of the cover film webs (40 40a,b), the packaging film webs (42, 42a,b) and the application of the permanent adhesive pattern (24, 24a,b) are performed using the register printing process.